

Product	Protac® AC77 Activator																
Description	Protac® AC77 is a low viscosity solvent based accelerator which contains active components dissolved in a hydrocarbon solvent. Protac® AC77 is low odour and fast acting. It is used to make polyolefin and other low energy surfaces suitable for bonding with Protac® adhesives. It is recommended for difficult-to-bond substrates such as polyethylene, polypropylene, PTFE and thermoplastic rubbers.																
Applications	Used to reduce fixing times. Used to bond difficult-to-bond plastics and rubbers.																
Physical properties	<table><tr><td>Chemical Type</td><td>Heptane Carrier</td></tr><tr><td>Specific gravity</td><td>~0.7</td></tr><tr><td>Appearance</td><td>Colourless</td></tr><tr><td>Viscosity cPs</td><td>1.0</td></tr><tr><td>Flashpoint (°C)</td><td>~1 (highly flammable)</td></tr><tr><td>Shelf life at 20°C</td><td>12 months min</td></tr><tr><td>Toxicity</td><td>May cause skin irritation</td></tr><tr><td>Drying time at 22°C</td><td>~30 seconds</td></tr></table>	Chemical Type	Heptane Carrier	Specific gravity	~0.7	Appearance	Colourless	Viscosity cPs	1.0	Flashpoint (°C)	~1 (highly flammable)	Shelf life at 20°C	12 months min	Toxicity	May cause skin irritation	Drying time at 22°C	~30 seconds
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Directions for Use	Spray a small quantity of the activator onto one substrate only and allow a few seconds for the solvent to evaporate. Apply the adhesive to the second remaining substrate and mate parts.																
Storage	Store in a cool area out of direct sunlight. Always store in original packaging. Optimal storage is between 8°C and 21°C. No special storage conditions apply.																
Packaging	Available in multiple packaging options. Contact your account manager for further details. Available in bulk for use with dispensing systems.																
Health and Safety	For product safety information please refer to the Material Safety Data Sheet. Use in a well-ventilated area, highly flammable.																
Data ranges	Data contained in this data sheet may be reported as typical value and/or range. Values are based on actual test data and are verified on a regular basis.																
Notes	The information contained herein is produced in good faith and is believed to be reliable but is for guidance only. Novachem Corporation Limited and its agents cannot assume liability or responsibility for results obtained in the use of its product(s) by persons whose methods are outside or beyond our control.																

It is the user's responsibility to determine the suitability of any of the products and methods of use or preparation prior to use mentioned in our literature, and furthermore the user's responsibility to observe and adapt such precautions as may be advisable for the protection of personnel and property in the handling and use of any of our products.