

2-PART SILICONE GAP FILLER TDG-W-SI-2C HALA

dispensable / 2 parts / Low Volatile Siloxanes (LV) / Form-in-Place

TDG-W-SI-2C is a 2-part dispensable low volatile silicone gap filler which is filled with thermally conductive fillers. After curing under heat the system remains elastic. It is characterised by very good dielectric and mechanic properties and is suited for compensating extreme tolerances and spaces at non-coplanar systems. Its thixotropic behaviour allows for a definite placement and cure-in-place. It has a natural low level tack that enhances a good thermal contact. Due to its negligible and controlled volatile content it is suited for environments where volatile silicones and paint wetting impairment are critical.



Release 3 / 2019

PROPERTIES

- Dispensable 2-part silicone
- Low volatile siloxane content (LV)
- No paint wetting impairment
- Thermal conductivity: 4.5 W/mK
- Remains elastic after polymerisation
- Zero stress on components
- Heat accelerated curing
- Shock absorbing

AVAILABILITY

- Cartridges 50 ml (2 x 25 ml)
- Cartridges 2 x 600 ml
- Pails 20 or 25 kg
- On request

APPLICATION EXAMPLES

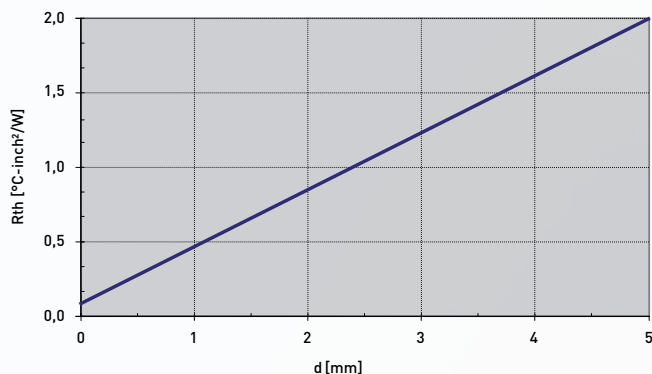
Thermal link of:

- FPBGA
- Capacitors
- Heat Pipes
- BGA

For use in Automotive applications
/ Telecommunication / Multimedia /
Industrial PCs

Property	Unit	A Part	B Part
Material		Silicone	Silicone
Colour		Pink	White
Density @ 25 °C	g/cm ³	3.1	3.1
Mixing Ratio	Weight or Volume	1 : 1	1 : 1
Hardness	Shore 00	60	60
Viscosity (Brookfield @ 10 rpm, 25 °C)	Pas	330	300
Viscosity (mixed (Brookfield @ 10 rpm, 25 °C))	Pas	310	310
Pot Life @ 25 °C and 65 % RH (Time for viscosity to double)	min	> 100	> 100
Curing Time @ 25 °C / 100 °C		< 15h / 30 - 60 min	< 15h / 30 - 60 min
Shelf Life (from Date of Manufacturing, unopened, @ < 35 °C)	Months	6	6
No Paint Wetting Impairment Substances (PWIS) ¹		Passed	Passed
Flammability (Equivalent)	UL 94	V1	V1
RoHS Conformity	2011 / 65 / EU	Yes	Yes
Technical			
Thermal Conductivity ²	W/mK	4.5	4.5
Operating Temperature	°C	- 50 to + 150	- 50 to + 150
Dielectric Strength	kV/mm	> 10	> 10
Volume Resistivity	Ohm-cm	1 x 10 ¹⁰	1 x 10 ¹⁰

Measurement technique according to: ¹P-VW 3-10.7 57650 Temp. Test, ²ASTM D 5470. All data without warranty and subject to change. Please contact us for further data and information.



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